

Date: Thursday, 1/5/2006 9:14:54 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TAG
Job Number	: 25400		
Estimate Number	: 11157		
P.O. Number	: N/A	Part Number	: D32421
This Issue	: 1/5/2006	S.O. No.	: N/A
Prsh Rev.	: NC	Drawing Number	: D3242 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 25105	Drawing Revision	: B
Written By	: SEE COMMENT BELOW	Material	: N/A
Checked & Approved By	: SEE COMMENT BELOW	Due Date	: 1/14/2006
Comment	: Est. A04.02.20 New issue KJ/DS	Qty:	100
Um:	Each		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING	
	Issue P/O: <u>00000344</u>	<i>SL 06/01/05</i>
	D3242-1 Tag as per Dwg D3242	
	Material: Hyland Industries M0100482 urethane coated nylon (orange color); use 0.25" high black lettering	
	Possible Supplier: Tulmar Safety Systems Inc.	
	Material release note is required	
2.0	D32421	Tag
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)	
	Tag	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Recieve & Inspect for Transit Damage	<i>C 206/01/11</i>
	Ensure Material Release Note is attached	<i>100</i>
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	<i>J 16.01.18</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: <u>yo 0</u>	<i>6/1/17</i>
		<i>(100)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/01/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAG

Job Number: 25400

Part Number: D32421

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUR 06/01/19 100

SP 06/01/19

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

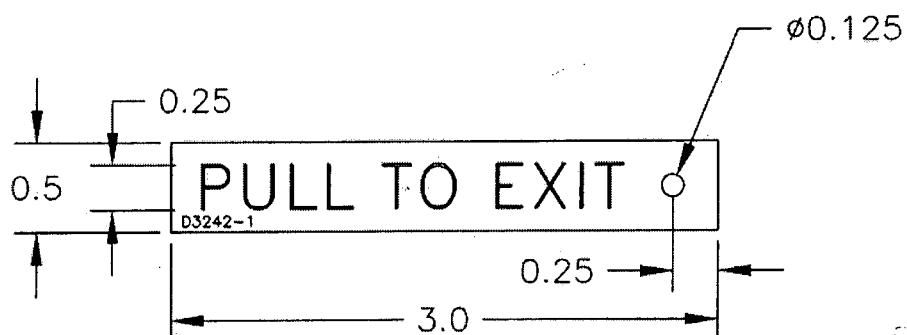
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>#</i>	DRAWN BY <i>AP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3242 REV. B SHEET 1 OF 1
DATE 04.02.09		TITLE TAG SCALE 1:1
A	04.01.06	NEW ISSUE
B	04.02.09	RE-DESIGN

**RELEASED**  
04.02.11 *#*

STAMP COPY  
RETURN TO  
ENGINEERING  
TRAILLED COPY  
1ST EDITION  
PRINTING OFFICE  
25400

D3242-1 TAG

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100482 URETHANE COATED NYLON (ORANGE COLOR); USE 0.25" HIGH BLACK LETTERING
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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# PACKING SLIP

# TULMAR

**Tulmar Safety Systems Inc.**

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
[www.tulmar.com](http://www.tulmar.com)  
email: [info@tulmar.com](mailto:info@tulmar.com)

**Packing Slip No.****20793****Ship Date**

11-Jan-06

**Bill No:**

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

**Ship To:**

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
16517	6-Jan-06	CDART100	Barney Bangs
Customer PO Number		Ship Via	PPD/COL
00000344		Company Truck	R92- 20793
Item No.	Qty	UOM	Oty Shipped/Returned
Description			Qty Backordered

5385 100 EA 100

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Tag B25400

Rev B

**Lot No:** BATCH0000000007 **Qty:** 100



# RELEASE NOTE

# TULMAR

**Tulmar Safety Systems Inc.**

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-20793**

Ship Date

11-Jan-06

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**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

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Order No.	Order Date	Customer No.	Sales Rep.
16517	6-Jan-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
00000344	Company Truck	20793	
Item No.	Qty	UOM	Qty Backordered
Description			
5385	100	EA	100
Label Dart, Black Letters/Size 3"x 1/2", P/N D3242-1.			
Drawing No: D3242			
Tag B25400			
Rev B			
<b>Lot No:</b> BATCH0000000007 Qty: 100			

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

01/11/2006

Authorized Inspector

Date